


Section 1. Identification

GHS Product Identifier	: Deckguard Primer - Part A
Other Means of Identification	: Not available.
Product Type	: Liquid
Material Uses	: Component of a Polyurethane System
Supplier	: The D.S. Brown Company 300 East Cherry Street North Baltimore, Ohio 45872 419-257-3561
In Case of Emergency	: Chemtrec 1-800-262-8200 International 01-703-741-5500

Section 2. Hazards Identification

OSHA/HCS Status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the Substand or Mixture	: Acute Toxicity: Inhalation - Category 4 Skin Corrosion/Irritation - Category 2 Serious Eye Damage/Eye Irritation - Category 2A Respiratory Sensitization - Category 1 Skin Sensitization - Category 1 Specific Target Organ Toxicity (Single Exposure) [Respiratory Tract] - Category 3
GHS Label Elements: Pictograms	: 
Signal Word	: Danger
Hazard Statements	: Harmful if inhaled. Causes serious eye irritation. Causes skin irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May cause respiratory irritation.
Precautionary Statements	: Wear protective gloves. Wear eye or face protection. In case of inadequate ventilation wear respiratory protection. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. If Inhaled: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a Poison Center or physician if you feel unwell. If experiencing respiratory symptoms: Call a Poison Center or physician. If on skin: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. Store locked up. Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other Hazards Which Do Not Result in Classification	: Not available.

Section 3. Composition/Information on Ingredients

Substance/Mixture : Mixture

Name	CAS No.	%
Isocyanic acid, polymethylenepolyphenylene ester	9016-87-9	30 - 60
Diphenylmethane 4,4'-diisocyanate	101-68-8	30 - 60
Propylene carbonate	108-32-7	13 - 30
Reaction product of isocyanic acid, polymethylenepolyphenylene ester and poly(oxy-1,2-ethanediyl),.alpha.-methyl-.omega.hydroxy-	70644-56-3	3-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First Aid Measures

- Eye Contact** : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention immediately.
- Inhalation** : Move exposed person to fresh air. Get medical attention immediately. Treatment is symptomatic for primary irritation or bronchospasm. If breathing is laboured, oxygen should be administered by qualified personnel.
- Skin Contact** : After contact with skin, wash immediately with plenty of warm soapy water: Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. An MDI study has demonstrated that a polyglycol-based skin cleanser (such as D-Tam™, PEG-400) or corn oil may be more effective than soap and water. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Provided the patient is conscious, wash out mouth with water. Get medical attention if symptoms appear.

MOST IMPORTANT SYMPTOMS/EFFECTS, ACCUTE AND DELAYED

Potential Acute Health Effects

- Eyes** : Causes eye irritation.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation. This product is a respiratory irritant and potential respiratory sensitiser: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory sensitisation. Symptoms may include irritation to the eyes, nose, throat and lungs, possibly combined with dryness of the throat, tightness of chest and difficulty in breathing. The onset of the respiratory symptoms may be delayed for several hours after exposure. A hyper-reactive response to even minimal concentrations of MDI may develop in sensitised persons. LC50 (rat) : ca. 490 mg/m³ (4 hours) : using experimentally produced respirable aerosol having aerodynamic diameter <5microns.

Section 4. First Aid Measures *cont'd.*

MOST IMPORTANT SYMPTOMS/EFFECTS, ACCUTE AND DELAYED *cont'd.*

Potential Acute Health Effects *cont'd.*

- Skin contact** : Causes skin irritation. May cause sensitization by skin contact. Animal studies have shown that respiratory sensitisation can be induced by skin contact with known respiratory sensitizers including diisocyanates. These results emphasize the need for protective clothing including gloves to be worn at all times when handling these chemicals or in maintenance work.
- Ingestion** : Low oral toxicity, but ingestion may cause irritation of the gastrointestinal tract.

Over-Exposure Signs/Symptoms

- Eye Contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma
- Skin Contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

INDICATION OF IMMEDIATE MEDICAL ATTENTION AND SPECIFIC TREATMENT NEEDED, IF NECESSARY

- Notes to Physician** : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.
- Protection of First-Aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See Toxicological Information (Section 11).

Section 5. Fire-Fighting Measures

Flashpoint	: Closed cup: >130°C (>266°F) Open cup: >150°C (>302°F)
Suitable Extinguishing Media	: Foam, CO ₂ or dry powder.
Unsuitable Extinguishing Media	: Water may be used if no other available and then in copious quantities. Reaction between water and hot isocyanate may be vigorous. Prevent washings from entering water courses, keep fire exposed containers cool by spraying with water.
Specific Hazards Arising From the Chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous Thermal Decomposition Products	: Combustion products may include: carbon monoxide, carbon dioxide, nitrogen oxides, hydrocarbons and HCN.
Special Protective Actions for Fire-Fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special Protective Equipment for Fire-Fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. PVC boots, gloves, safety helmet and protective clothing should be worn.
Remark	: Due to reaction with water producing CO ₂ -gas, a hazardous build-up of pressure could result if contaminated containers are re-sealed. Containers may burst if overheated.

Section 6. Accidental Release Measures

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES

For Non-Emergency Personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
For Emergency Responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental Precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Section 6. Accidental Release Measures *cont'd.*

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES *cont'd.*

Methods and Materials for Containment and Cleaning Up : **If the product is in its solid form:** Spilled MDI flakes should be picked up carefully. The area should be vacuum cleaned to remove remaining dust particles completely. **If the product is in its liquid form:** Absorb spillages onto sand, earth or any suitable absorbent material. Leave to react for at least 30 minutes. Shovel into open-top drums for further decontamination. Wash the spillage area with water. Test atmosphere for MDI vapor. Neutralize small spillages with decontaminant. Remove and dispose of residues. The compositions of liquid decontaminants are given in Section 16. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and Storage

PRECAUTIONS FOR SAFE HANDLING

Protective Measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous.

Advice on General Occupational Hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

PRECAUTIONS FOR SAFE STORAGE

Conditions for Safe Storage Including Any Incompatibilities : Store in accordance with local regulations. Keep container tightly closed in a cool, well-ventilated place. Keep away from moisture. Due to reaction with water producing CO₂-gas, a hazardous build-up of pressure could result if contaminated containers are re-sealed. Do not reseal contaminated containers. Uncontaminated containers, free of moisture, may be resealed only after placing under a nitrogen blanket. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Unsuitable containers: Do not store in containers made of copper, copper alloys or galvanized surfaces.

Section 8. Exposure Controls/Personal Protection

CONTROL PARAMETERS

Occupational Exposure Limits

Ingredient Name	Exposure Limits
4,4'-Methylenediphenyl diisocyanate	ACGIH TLV (United States, 3/2012). TWA: 0.005 ppm 8 hours. OSHA PEL (United States, 6/2010). CEIL: 0.02 ppm CEIL: 0.2 mg/m ³

Appropriate Engineering Controls

- : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. Diisocyanates can only be smelled if the occupational exposure limit has been exceeded considerably.

Medical supervision of all employees who handle or come in contact with respiratory sensitizers is recommended. Personnel with a history of asthma-type conditions, bronchitis or skin sensitisation conditions should not work with MDI based products. The Occupational Exposure Limits listed do not apply to previously sensitized individuals. Sensitized individuals should be removed from any further exposure.

Environmental Exposure Controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

INDIVIDUAL PROTECTION MEASURES

Hygiene Measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/Face Protection

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Hand Protection

- : Use chemical resistant gloves classified under Standard EN374: protective gloves against chemicals and microorganisms. Examples of glove materials that might provide suitable protection include: Butyl rubber, Chlorinated polyethylene, Polyethylene, Ethyl vinyl alcohol copolymers laminated ("EVAL"), Polychloroprene (Neoprene*), Nitrile/butadiene rubber ("nitrile" or "NBR"), Polyvinyl chloride ("PVC" or "vinyl"), Fluoroelastomer (Viton*).

When prolonged or frequently repeated contact may occur, a glove with protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN374) is recommended.

Section 8. Exposure Controls/Personal Protection *cont'd.*

INDIVIDUAL PROTECTION MEASURES *cont'd.*

- Hand Protection *cont'd.*** : Contaminated gloves should be decontaminated and disposed of.
 Notice: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all requisite workplace factors such as, but not limited to: other chemicals that may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), as well as instructions/specifications provided by the glove supplier. Protective gloves should be worn when handling freshly made polyurethane products to avoid contact with trace residual materials which may be hazardous in contact with skin.
- Body Protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: Overall (preferably heavy cotton) or Tyvek-Pro Tech 'C' , Tyvek-Pro 'F' disposable coverall.
- Other Skin Protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory Protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Thermal Hazards** : Not available.

Section 9. Physical and Chemical Properties

- Appearance**
- Physical State** : Liquid
- Color** : Not available.
- Odor** : Not available.
- Odor Threshold** : Not available.
- pH** : Not available.
- Boiling/condensation Point** : Not available.
- Melting/Freezing Point** : Not available.
- Boiling/Condensation Point** : Not available.
- Flash Point** : Closed cup: >130°C (>266°F)
 Open cup: >150°C (>302°F)
- Evaporation Rate** : Not available.
- Flammability (Solid, Gas)** : Not available.
- Lower and Upper Explosive (Flammable) Limits** : Not available.

Section 9. Physical and Chemical Properties *cont'd.*

Vapor Pressure	: Not available.
Vapor Density	: Not available.
Relative Density	: Not available.
Solubility in Water	: Not available.
Partition Coefficient: n-Octanol/Water	: Not available.
Auto-Ignition Temperature	: >600°C
Decomposition Temperature	: Not available.
Viscosity	: Not available.

Section 10. Stability and Reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical Stability	: Stable at room temperature.
Possibility of Hazardous Reactions	: Reaction with water (moisture) produces CO ₂ -gas. Exothermic reaction with materials containing active hydrogen groups. The reaction becomes progressively more vigorous and can be violent at higher temperatures if the miscibility of the reaction partners is good or is supported by stirring or by the presence of solvents. MDI is insoluble with, and heavier than water and sinks to the bottom but reacts slowly at the interface. A solid water-insoluble layer of polyurea is formed at the interface by liberating carbon dioxide gas.
Conditions to Avoid	: Avoid high temperatures.
Incompatible Materials	: Water, alcohols, amines, bases, and acids.
Hazardous Decomposition Products	: Combustion products may include: carbon oxides (CO, CO ₂) nitrogen oxides (NO, NO ₂ etc.) hydrocarbons and HCN

Section 11. Toxicological Information

Acute Toxicity

Product/Ingredient Name	Test	Endpoint	Species	Result
Isocyanic acid, polymethylenepolyphenylene	OECD 403 Acute Inhalation Toxicity	LC50 Inhalation Dusts and mists	Rat-Male, Female	0.49 mg/l
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit-Male, Female	>9400 mg/kg
	OECD 401 Acute Oral Toxicity	LD50 Oral	Rat-Male, Female	>10000 mg/kg
Diphenylmethane 4,4'-diisocyanate	OECD 403 Acute Inhalation Toxicity	LC50 Inhalation Dusts and mists	Rat-Male, Female	0.49 mg/l
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit-Male, Female	>9400 mg/kg
	OECD 401 Acute Oral Toxicity	LD50 Oral	Rat-Male	>10000 mg/kg
Propylene carbonate	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit-Male, Female	>2000 mg/kg
	No Official Guidelines	LD Oral	Rat-Male,	33520 mg/kg
Reaction product of isocyanic acid, polymethylenepolyphenylene ester and poly (oxy-1, 2-ethanediyl), alpha.-methyl-, omega, hydroxy-	OECD 403 Acute Inhalation Toxicity	LC50 Inhalation Dusts and Mists	Rabbit-Male, Female	0.49 mg/l
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit-Male, Female	>9400 mg/kg
	OECD 401 Acute oral Toxicity	LD50 Oral	Rat-Male,	>10000 mg/kg

Conclusion/Summary : 4,4'-Methylenediphenyl diisocyanate Irritating to respiratory system

Irritation/Corrosion

Product/Ingredient Name	Test	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 404 Acute Dermal Irritation/ Corrosion	Rabbit	Skin-Mild Irritant
	OECD 405 Acute Eye Irritation/ Corrosion	Rabbit	Eyes-Non-irritant
Diphenylmethane 4,4'-diisocyanate	OECD 404 Acute Dermal Irritation/ Corrosion	Rabbit	Skin-Irritant
	OECD 405 Acute Eye Irritation/ Corrosion	Rabbit	Eyes-Non-irritant
Propylene carbonate	DPA OPPTS	Rabbit	Eyes-Moderate Irritant
	OECD 404 Acute Dermal Irritation/ Corrosion	Rabbit	Skin-Irritant
Reaction product of isocyanic acid, polymethylenepolyphenylene ester and poly(oxy-1,2-ethanediyl), alpha.-methyl-.omega.hydroxy-	OECD 404 Acute Dermal Irritation/ Corrosion	Rabbit	Skin-Mild Irritant
	OECD 405 Acute Eye Irritation/ Corrosion	Rabbit	Eyes-Non-irritant

Conclusion/Summary

Skin:

Isocyanic acid, polymethylenepolyphenylene ester	Irritating to skin
Diphenylmethane 4,4'-diisocyanate	Irritating to skin
Propylene carbonate	Non-irritating to the skin
Reaction product of isocyanic acid, polymethylenepolyphenylene ester and poly(oxy-1, 2-ethanediyl),.alpha.-methyl-.omega, hydroxy-	Irritating to skin

Section 11. Toxicological Information *cont'd.*

Irritation/Corrosion/Conclusion/Summary *cont'd.*

Eyes:	Isocyanic acid, polymethylenepolyphenylene ester	Based on the human occupational exposure data, this substance is considered as irritating to eyes.
	Diphenylmethane 4,4'-diisocyanate	Based on the human occupational exposure data, this substance is considered as irritating to eyes.
	Propylene carbonate	Based on the human occupational exposure data, this substance is considered as irritating to eyes.
	Reaction product of isocyanic acid, polymethylenepolyphenylene ester and poly(oxy-1, 2-ethanediyl), .alpha.-methyl-.omega.hydroxy-	Based on the human occupational exposure data, this substance is considered as irritating to eyes.
Respiratory	Isocyanic acid, polymethylenepolyphenylene ester	No additional information.
	Diphenylmethane 4,4'-diisocyanate	No additional information.
	Propylene carbonate	No additional information.
	Reaction product of isocyanic acid, polymethylenepolyphenylene ester and poly(oxy-1, 2-ethanediyl), alpha, methyl-,omega.hydroxy-	No additional information.

Sensitization

Product/Ingredient Name	Test	Route of Exposure	Species	Result
Isocyanic acid, polymethylenepolyphenylene	OECD 406	Skin	Guinea Pig	Not sensitizing
	Skin Sensitization	Respiratory	Rat	Sensitizing
	No Official Guidelines	Skin	Guinea Pig	Sensitizing
Diphenylmethane 4,4'-diisocyanate	OECD 429 Skin Sensitization	Skin	Mouse	Sensitizing
	Local Lymph Node Assay			
	OECD 406 Skin Sensitization	Skin	Guinea Pig	Not sensitizing
	No Official Guidelines	Respiratory	Guinea Pig	Sensitizing
Propylene carbonate	No Official Guidelines	Skin	Human	Not sensitizing
Reaction product of isocyanic acid, polymethylenepolyphenylene ester and and poly (oxy-1, 2-ethanediyl), alpha- methyl-, omega, hydroxy-	OECD 406	Skin	Guinea Pig	Not sensitizing
	Skin Sensitization	and Mists	Female	
	No Official Guidelines	Respiratory	Rat	Sensitizing

Section 11. Toxicological Information *cont'd.*

Mutagenicity

Product/Ingredient Name	Test	Result
Isocyanic acid, olymethylenepolyphenylene ester	Experiment: In vitro; Subject: Bacteria	Negative
	Metabolic activation: +/-	
	Experiment: In vivo; Subject: Mammalian-Animal	Negative
	Metabolic activation: +/-	
Diphenylmethane 4,4'-diisocyanate	Experiment: In vivo; Subject: Mammalian-Human	Equivocal
	Metabolic activation: +/-	
	Experiment In vitro; Subject: Bacteria	Negative
	Metabolic activation: +/-	
Propylene carbonate	Experiment: In vivo; Subject: Mammalian-Animal	Negative
	Metabolic activation: +/-	
	Experiment In vitro; Subject: Bacteria/Yeast	Negative
	Metabolic activation: +/-	
Reaction Product of Isocyanic acid, polymethylenepolyphynylene ester and poly(oxy-1, 2-ethanediy)., alpha, - methyl-, omega, hydroxy-	Experiment: In vivo; Subject: Mammalian-Animal	Negative
	Metabolic activation: +/-	
	Experiment In vitro; Subject: Mammalian-Animal	Negative
	Experiment In vivo; Subject: Mammalian-Animal	Negative

Conclusion/Summary		
Isocyanic acid, olymethylenepolyphenylene ester		No mutagenic effect.
4,4'-Methylenediphenyl diisocyanate		No mutagenic effect.
Propylene carbonate		No mutagenic effect.
Reaction product of Isocyanic acid, polymethylenepolyphynylene ester and poly(oxy-1, 2-ethanediy)., alpha, - methyl-, omega, hydroxy-		No mutagenic effect.

Carcinogenicity

Product/Ingredient Name	Test	Species	Dose	Exposure	Result/Result Type
Isocyanic acid, polymethylenepolyphenylene	OECD 453 Combined Chronic/Toxicity/Carcinogenicity Studies	Rat-Male, Female	1 mg/m ³	2 years; 5 days per week	Negative Inhalation-NOAEL
Diphenylmethane 4,4'-diisocyanate	OECD 453 Combined Chronic/Toxicity/Carcinogenicity Studies	Rat-Male, Female	1mg/m ³	2 years; 5 days per week	Positive Inhalation-NOAEL
Propylene carbonate	OECD 451 Carcinogenicity Studies	Mouse-Male	1500 to 2000 mg/kg	104 weeks; 2 days per week	Negative - Dermal-NOAEL
Reaction product of isocyanic acid, polymethylenepolyphenylene ester and poly(oxy-1, 2-ethanediy)., alpha.-methyl-, omega, hydroxy-	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat-Male, Female	1mg/m ³	2 years; 5 days per week	Negative Inhalation-NOAEL

Section 11. Toxicological Information *cont'd.*

Carcinogenic Class

Product/Ingredient Name	IARC	OSHA
Isocyanic acid, polymethylenepolyphenylene ester	3	-
4,4'-Methylenediphenyl diisocyanate	3	-

Reproductive Toxicity

Product/Ingredient Name	Test	Species	Maternal Toxicity	Fertility	Developmental Effects
Isocyanic acid, polymethylenepolyphenylene ester	OECD 414 Prenatal Developmental Toxicity Study	Rat-Male, Female	Negative	Negative	Negative
Propylene carbonate	OECD 414 Prenatal Developmental Toxicity Study	Rat-Male, Female	Negative	Negative	Negative

Conclusion/Summary	:	Isocyanic acid, polymethylenepolyphenylene ester	No known significant effects or critical hazards.
		4,4'-Methylenediphenyl diisocyanate	No known significant effects or critical hazards.
		Reaction product of Isocyanic acid, polymethylenepolyphynylene ester and poly(oxy-1, 2-ethanediyl), alpha, - methyl-, omega, hydroxy-	No known significant effects or critical hazards.

Teratogenicity

Product/Ingredient Name	Test	Species	Result
Isocyanic acid, olymethylenepolyphenylene ester	OECD 414 Prenatal Developmental Toxicity Study	Rat-Male, Female	Negative-Inhalation
Diphenylmethane 4,4'-diisocyanate	OECD 414 Prenatal Developmental Toxicity Study	Rat-Female	Negative-Inhalation
Propylene carbonate	OECD 414 Prenatal Developmental Toxicity Study	Rat-Male, Female	Negative-Oral
Reaction Product of Isocyanic acid, polymethylenepolyphynylene ester and poly(oxy-1, 2-ethanediyl)., alpha, - methyl-, omega, hydroxy-	OECD 414 Prenatal Developmental Toxicity Study	Rat-Male, Female	Negative-Inhalation

Conclusion/Summary	:	Isocyanic acid, olymethylenepolyphenylene ester	No known significant effects or critical hazards.
		4,4'-Methylenediphenyl diisocyanate	No known significant effects or critical hazards.
		Reaction product of Isocyanic acid, polymethylenepolyphynylene ester and poly(oxy-1, 2-ethanediyl)., alpha, - methyl-, omega, hydroxy-	No known significant effects or critical hazards.

Section 11. Toxicological Information *cont'd.*

Specific Target Organ Toxicity (Single Exposure)

Product/Ingredient Name	Category	Route of Exposure	Target Organs
Isocyanic acid, polymethylenepolyphenylene ester	Category 3	Not applicable.	Respiratory Tract Irritation
Diphenylmethane 4,4'-diisocyanate	Category 3	Not applicable.	Respiratory Tract Irritation
Reaction Product of Isocyanic acid, polymethylenepolyphenylene ester and poly(oxy-1, 2-ethanediy), alpha, - methyl-, omega, hydroxy-	Category 3	Not applicable.	Respiratory Tract Irritation

Specific Target Organ Toxicity (Repeated Exposure) : Not available.

Aspiration Hazard : Not available.

Information on the Likely Routes of Exposure : Not available.

POTENTIAL ACUTE HEALTH EFFECTS

Eye Contact : Causes eye irritation.

Inhalation : Harmful if inhaled. May cause respiratory irritation. This product is a respiratory irritant and potential respiratory sensitizer: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory sensitisation. Symptoms may include irritation to the eyes, nose, throat and lungs, possibly combined with dryness of the throat, tightness of chest and difficulty in breathing. The onset of the respiratory symptoms may be delayed for several hours after exposure. A hyper-reactive response to even minimal concentrations of MDI may develop in sensitized persons. LC50 (rat) : ca. 490 mg/m³ (4 hours) : using experimentally produced respirable aerosol having aerodynamic diameter <5microns.

Skin Contact : Causes skin irritation. May cause sensitization by skin contact. Animal studies have shown that respiratory sensitisation can be induced by skin contact with known respiratory sensitizers including diisocyanates. These results emphasize the need for protective clothing including gloves to be worn at all times when handling these chemicals or in maintenance work.

Ingestion : Low oral toxicity, but ingestion may cause irritation of the gastrointestinal tract.

SYMPTOMS RELATED TO THE PHYSICAL, CHEMICAL AND TOXICOLOGICAL CHARACTERISTICS

Eye Contact : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness

Section 11. Toxicological Information *cont'd.*

SYMPTOMS RELATED TO THE PHYSICAL, CHEMICAL AND TOXICOLOGICAL CHARACTERISTICS *cont'd.*

Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing wheezing and breathing difficulties asthma
Skin Contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

DELAYED AND IMMEDIATE EFFECTS AND ALSO CHRONIC EFFECTS FROM SHORT-, LONG-TERM EXPOSURE

Short-Term Exposure

Potential Immediate Effects : Not available.

Potential Delayed Effects : Not available.

Long-Term Exposure

Potential Immediate Effects : Not available.

Potential Delayed Effects : Not available.

Potential Chronic Health Effects

Product/Ingredient Name	Test	Endpoint	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Chronic NOECA Inhalation Dusts and Mists	Rat-Male, Female	0.2 mg/m ³
Propylene Carbonate	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	Sub-Chronic NOEC Oral	Rat-Male, Female	>5000 mg/kg
	OECD 413 Subchronic Inhalation Toxicity: 90-Day Study	Subchronic NOEC Inhalation Dusts and Mists	Rat-Male, Female	100 mg/m ³
Reaction Product of Isocyanic acid, polymethylenepolyphenylene ester and poly(oxy-1, 2-ethanediy), alpha, - methyl-, omega, hydroxy-	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Chronic NOEC Inhalation Dusts and Mists	Rat-Male, Female	0.2 mg/m ³
	OECD 412 Repeated Dose Inhalation Toxicity: 28-day or 14-Day Study	Sub-Acute LOEC Inhalation Dusts and Mists	Rat-Male, Female	1.1 mg/m ³

Section 11. Toxicological Information *cont'd.*

Potential Chronic Health Effects *cont'd.*

General : May cause damage to organs through prolonged or repeated exposure if inhaled. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : Rats have been exposed for two years to a respirable aerosol of polymeric MDI which resulted in chronic pulmonary irritation at high concentrations. Only at the top level (6 mg/m³), there was a significant incidence of a benign tumor of the lung (adenoma) and one malignant tumour (adenocarcinoma). There were no lung tumors at 1 mg/m³ and no effects at 0.2 mg/m³. Overall, the tumour incidence, both benign and malignant, and the number of animals with the tumors were not different from controls. The increased incidence of lung tumours is associated with prolonged respiratory irritation and the concurrent accumulation of yellow material in the lung, which occurred throughout the study. In the absence of prolonged exposure to high concentrations leading to chronic irritation and lung damage, it is highly unlikely that tumor formation will occur.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental Effects : No birth defects were seen in two independent animal (rat) studies. Fetotoxicity was observed at doses that were extremely toxic (including lethal) to the mother. Fetotoxicity was not observed at doses that were not maternally toxic. The doses used in these studies were maximal, respirable concentrations, which are well in excess of defined occupational exposure limits.

Fertility Effects : No known significant effects or critical hazards.

Numerical Measures of Toxicity

Acute Toxicity Estimates

Route	ATE Value
Inhalation (Dusts and Mists)	1.704 mg/l
Other Information	: Not available.

Section 12. Ecological Information

Toxicity

Product/Ingredient Name	Test	Endpoint	Exposure	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 201 Alga, Growth Inhibition Test	Acute EC50	72 hours static	Algae	>1640 mg/l
	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute EC50	3 hours static	Bacteria	>100 mg/l
	OECD 202 Daphnia sp. Acute Immobilization Test	Acute EC50	24 hours static	Daphnia	>1000 mg/l
	-	Acute LC0	96 hours	Fish	>1000 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours	Fish	>1000 mg/l
	OECD 211 Daphnia Magna Reproduction Test	Chronic NOEC	21 days semi-static	Daphnia	>=10 mg/l
Diphenylmethane 4,4'-diisocyanate	OECD 201 Alga, Growth Inhibition Test	Chronic NOECr	72 hours static	Algae	1640 mg/l
	OECD 202 Daphnia sp. Acute Immobilization Test	Acute EC50	24 hours static	Daphnia	>1000 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours static	Fish	>1000 mg/l
	OECD 211 Daphnia Magna Reproduction Test	Chronic NOEC	21 days semi-static	Daphnia	>=10 mg/l
Propylene Carbonate	OECD 201 Alga, Growth Inhibition Test	Chronic NOECr	72 hours static	Algae	1640 mg/l
	DIN DIN 38412 Part 8	Acute EC50	16 hours static	Bacteria	25619 mg/l
	OECD 202 Daphnia sp. Acute Immobilization Test	Acute EC50	48 hours static	Daphnia	>1000 mg/l
	OECD 201 Alga, Growth Inhibition Test	Acute ErC50 (growth rate)	72 hours static	Algae	>900 mg/l
	EU EC C.1 Acute Toxicity for Fish	Acute LC50	96 hours semi-static	Fish	>1000 mg/l
Reaction product of isocyanic acid, polymethylenepolyphenylene ester and poly (oxy-1, 2-ethanediyl), alpha.-methyl-, omega, hydroxy-	OECD 201 Alga, Growth Inhibition Test	Chronic NOEC	72 hours static	Algae	929 mg/l
	OECD 201 Alga Growth Inhibition Test	Acute EC50	72 hours static	Algae	>1640 mg/l
	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute EC50	3 hours static	Bacteria	>100 mg/l
	OECD 202 Daphnia sp. Acute Immobilization Test	Acute EC50	24 hours static	Daphnia	>1000 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours static	Fish	>1000 mg/l
	No Official Guidelines	Chronic NOEC	112 days static	Daphnia	>10000 mg/l
	OECD 211 Daphnia Magna Reproduction Test	Chronic NOEC	21 days semi-static	Daphnia	>=10 mg/l
	No Official Guidelines	Chronic NOEC	112 days static	Fish	>10000 mg/l
OECD 201 Alga, Growth Inhibition Test	Chronic NOECr	72 hours static	Algae	1640 mg/l	

Section 12. Ecological Information *cont'd.*

Persistence and Degradability

Product/Ingredient Name	Test	Period	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 302C Inherent Biodegradability:Irritation Modified MITI Test (II)	28 days	0%
Diphenylmethane 4,4'-diisocyanate	OECD 302C Inherent Biodegradability:Irritation Modified MITI Test (II)	28 days	0%
	OECD 301B Ready Biodegradability:Irritation CO2 Evolution Test	29 days	83.5 to 87.7%
Reaction Product of Isocyanic acid, polymethylenepolyphynylene ester and poly(oxy-1, 2-ethanediyl)., alpha, - methyl-, omega, hydroxy-	OECD 302C Inherent Biodegradability:Irritation Modified MITI Test (II)	28 days	0%

Conclusion/Summary :

- Isocyanic acid, olymethylenepolyphenylene ester : Not biodegradable.
- 4,4'-Methylenediphenyl diisocyanate : Not biodegradable.
- Reaction product of Isocyanic acid, polymethylenepolyphynylene ester and poly (oxy-1, 2-ethanediyl)., alpha, - methyl-, omega, hydroxy- : Not biodegradable.

Persistence and Degradability

Product/Ingredient Name	Aquatic Half-Life	Photolysis	Biodegradability
Isocyanic acid, polymethylenepolyphenylene ester	Fresh water 0.8 days	-	Not readily
Diphenylmethane 4,4'-diisocyanate	Fresh water 0.8 days	-	Not readily
Propylene Carbonate	-	-	Readily
Reaction Product of Isocyanic acid, polymethylenepolyphynylene ester and poly(oxy-1, 2-ethanediyl)., alpha, - methyl-, omega, hydroxy-	-	-	Readily

Bioaccumulative Potential

Product/Ingredient Name	LogPow	BCF	Potential
Isocyanic acid, polymethylenepolyphenylene ester	-	200	Low
Diphenylmethane 4,4'-diisocyanate	4.51	200	Low
Propylene Carbonate	-0.5	-	Low

Mobility in Soil

Mobility : By considering the production and use of the substance, it is unlikely that significant environmental exposure in the air or water will arise. Immiscible with water, but will react with water to produce inert and non-biodegradable solids. Conversion to soluble products, including diamino- diphenylmethane (MDA), is very low under the optimal laboratory conditions of good dispersion and low concentration. In air, the predominant degradation process is predicted to be a relatively rapid OH radical attack, by calculation and by analogy with related diisocyanates.

Other Adverse Effects : No known significant effects or critical hazards.

Other Ecological Information

BOD5 : Not determined.
COD : Not determined.
TOC : Not determined.

Section 12. Ecological Information *cont'd.*

Other Adverse Effects : No known significant effects or critical hazards.

Other Ecological Information

BOD5 : Not determined.

COD : Not determined.

TOC : Not determined.

Section 13. Disposal Considerations

Waste Disposal : The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. Transport Information


Proper Shipping Name

DOT : Other regulated substances, Liquid, N.O.S. (Methylene Diphenyl Diisocyanate).

TDG : Not regulated.

IMDG : Not regulated.

IATA : Not regulated.

Regulatory Information	UN Number	Classes	Packing Group	Label	Additional Information
DOT Classification	Not Regulated	9	III		Reportable quantity 5000 lbs. (2270 kg) Single containers less than 5,000 lbs are not regulated.
TDG Classification	Not Regulated	-	-	-	-
IMDG Classification	Not Regulated	-	-	-	-
IATA Classification	Not Regulated	-	-	-	-

Section 15. Regulatory Information

SAFETY, HEALTH AND ENVIRONMENTAL REGULATIONS SPECIFIC FOR THE PRODUCT

United States Regulations

- TSCA 8(b) Inventory** : All components are listed or exempted.
- TSCA 5(a)2 Final Significant New Use Rule (SNUR)** : No ingredients list.
- TSCA 5(e) Substance Consent Order** : No ingredients listed.
- TSCA 12(b) Export Notification** : No ingredients listed.
- SARA 311/312** : Immediate (acute) health hazard.

	Product Name	Concentration %
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	4,4'-Methylenediphenyl diisocyanate	27.468 - 32.046
Clear Air Act - Ozone Depleting Substances (ODS)	: This product does not contain nor is it manufactured with ozone depleting substances.	

	Product Name	Concentration %
SARA 313 Form R-Reporting Requirements	Isocyanic acid, polymethylenepolyphenylene ester	39.294 - 47.306
	4,4'-Methylenediphenyl diisocyanate	27.468 - 32.046
	Diphenylmethane-2,4'- diisocyanate	1.526 - 4.9595

Components	Ingredient Name	%	Section 304 CERCLA Hazardous Substance	CERCLA Reportable Quantity (Lbs)	Product Reportable Quantity (Lbs)
CERCLA Hazardous Substances	Diphenylmethane 4,4'-diisocyanate	32.8	Listed	5000	

STATE REGULATIONS

- Pennsylvania - RTK** : 4,4'-Methylenediphenyl diisocyanate
- California Prop 65:** : **WARNING:** This product contains less than 0.1% of a chemical known to the State of California to cause cancer.

	Ingredient Name	Cancer	Reproductive
	Propylene oxide	Yes	No
	1,4-Dioxane	Yes	No
	acetaldehyde	Yes	No



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Section 15. Regulatory Information *cont'd.*

INTERNATIONAL REGULATIONS

CEPA DSL : All components are listed or exempted.

WHMIS (Canada) : WHMIS Class D-2A: Material causing other toxic effects (Very toxic).
WHMIS Class D-2B: Material causing other toxic effects (Toxic).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

International Lists :

- Australia inventory (AICS): All components are listed or exempted.
- China inventory (IECSC): All components are listed or exempted.
- Japan inventory: All components are listed or exempted.
- Korea inventory: All components are listed or exempted.
- Malaysia Inventory (EHS Register): Not determined.
- New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.
- Philippines inventory (PICCS): At least one component is not listed.
- Taiwan inventory (CSNN): Not determined.

Section 16. Other Information

Hazardous Material Information System (USA) :

- Health: *2
- Flammability: 1
- Physical Hazards: 1
- Personal Protection

The customer is responsible for determining the PPE code for this material.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

National Fire Protection Association (USA) :

- Health: 2
- Flammability: 1
- Instability: 0
- Special

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Section 16. Other Information *cont'd.*

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Version : 3

Indicates information that has changed from previously issued version.

Liquid decontaminants (percentages by weight or volume) :

Decontaminant 1 : *- sodium carbonate : 5 - 10 % *- liquid detergent : 0.2 - 2 % *- water : to make up to 100 %

Decontaminant 2 : *- concentrated ammonia solution : 3 - 8 % *- liquid detergent : 0.2 - 2 % *- water : to make up to 100 %

Decontaminant 1 reacts slower with diisocyanates but is more environmentally friendly than decontaminant 2.

Decontaminant 2 contains ammonia. Ammonia presents health hazards. (See supplier safety information.)

Literature reference: PU 193-1 : 'MDI-Based Compositions : Hazards and Safe Handling Procedures.'

PU 181-15 : Recommended melting procedures for MDI-based isocyanates.

ISOPA Guidelines for safe Loading/Unloading, Transportation, Storage of TDI and MDI , Ref.03-96 PSC-0005-GUIDL.

SPI PMDI User Guidelines for the Chemical Protective Clothing Selection.

References of methods used in the Physico-Chemical Properties section are reported in Annex V part A to

Commission Directive 92/69/EEC of 31 July 1992 adapting to technical progress for the Seventeenth time Council Directive 67/548/EEC.

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behavior of the products may differ when used with other materials and are dependent upon the manufacturing circumstances of other processes. Such hazards, toxicity and behavior should be determined by the user and made known to handlers, processors and end users.

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